



# GUNWERKS

THE LONG RANGE EXPERIENCE

## **Stock Ordering and Fitting Instructions**

Stockwerks component stocks may be ordered online via our custom stock configurator or over the phone at (307) 296-7301. Our goal is a 60-day turn-around on custom inletted stocks. Please ensure all options and specifications are correct and compatible with your components or rifle. We cannot guarantee fitment with your product, only that our machining and production process are true and precise

## **WHAT YOU NEED TO KNOW**

### **All sales are final**

Because of the custom nature of our stock inletting program, we cannot accept returns. We warranty our own product for defects in materials and workmanship. We cannot guarantee fit and interoperability with other products.

### **You are responsible for ensuring proper ordering and fit**

If you have questions, call us. We will do our best to walk you through the process. We cannot guarantee fit or function with other manufacturers' products due to the high level of variables beyond our control.

### **Some components are not compatible**

Not all actions, bottom metal, or other components are compatible. This is particularly the case with bottom metals and magazine options matching with actions. We've done our best to provide some general observations we've made with testing a variety of components, but it is your responsibility to confirm before ordering.

### **Minor sanding or fitment required**

Believe it or not, not all barrels are 100% straight, nor are they all fitted perfectly square to the action. By ordering an inletted stock you agree that you are a gunsmith or will take it to someone qualified to perform some final fitting to match the stock with your barreled action.

### **Warranty**

Customer satisfaction is our ultimate goal. We warranty our stocks to be free of defects in materials and workmanship. We also want to ensure your success and happiness as a customer. If you have any issues, please contact our support team at [info@gunwerks.com](mailto:info@gunwerks.com).

## POTENTIAL ISSUES

- Hinged Floor Plates require an action with feed-lips. Some action manufacturers have action feed-lips as an option, so it can't necessarily be determined by knowing just the action name or manufacturer.
- Gunwerks Tactical Bottom Metal (T-Mag) are optimized to achieve the max COAL (Cartridge Overall Length). The GW Mag-well position does not line up with the traditional Remington position found in bottom metals such as Badger, PT&G, etc...
- A "Wyatt" modification will be required on Actions such as Remington, Stiller Predator/Classic/Tac, and Surgeon. This includes machining of the receiver and possibly the bolt release.
- Here is a link showing the Wyatt Mod: <http://wyattsoutdoor.com/installation.php>
- Gunwerks Hinged Floor Plate (HFP) Bottom Metal is also optimized to use a Wyatt Length Magazine Box. It is possible to use the GW HFP with standard mag boxes, followers and springs but may require tuning.
- Impact Precision Actions use a Trigger Hanger system. This comes in contact with our T-Mag mag-well in the rear and will require modification.
- The ClymR stock will not accept some heavy barrel contours due to its svelte shape at the fore-end.
- Gunsmithing may be required to fine-tune cartridge feeding.
- Pillars will be required for use with bottom metals other than GW. GW will provide two "cut to length" pillars with a Component stock.
- The internal width of the GW Bedding Block is 1.100" in the magazine area. Detachable Magazine Bottom Metal from Badger, PT&G and possibly others will require removal of material from the sides of the upper mag-well to fit.